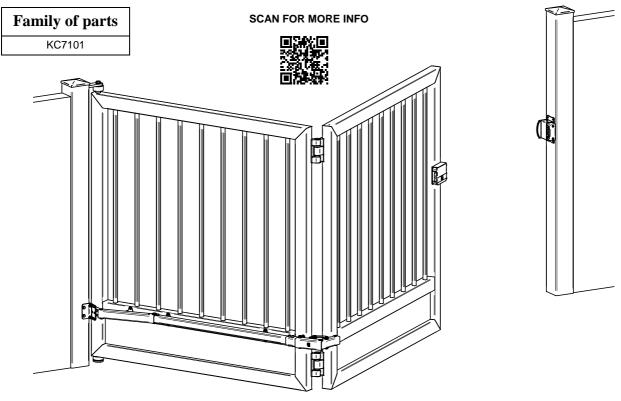




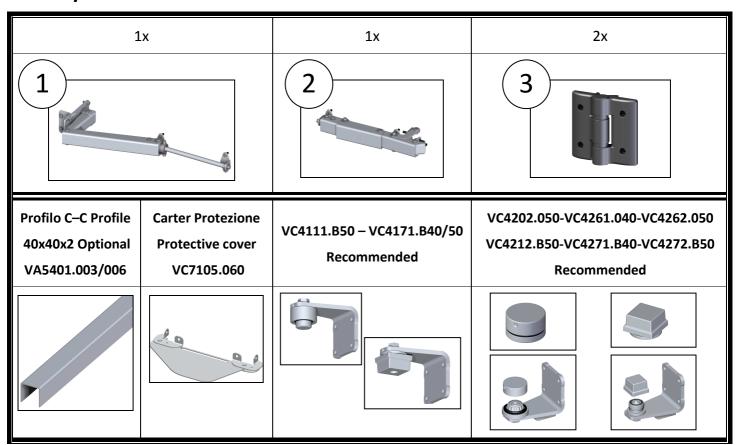
BI-FOLDING GATE KIT

Description

All items contained in the kit are made of galvanized steel and are specially designed swing gate bi-folding applications. The gates on which the kit is used can be motorized. The system allows for the gate folding parts to move simultaneously. Bifolding gate takes limited space when open.



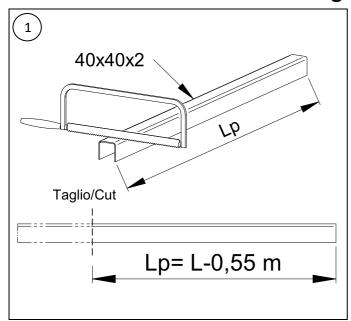
Component list

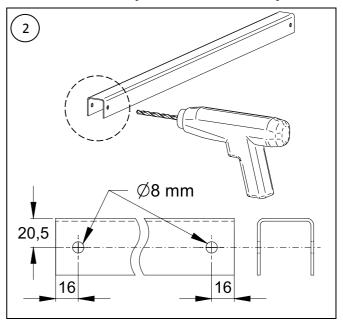


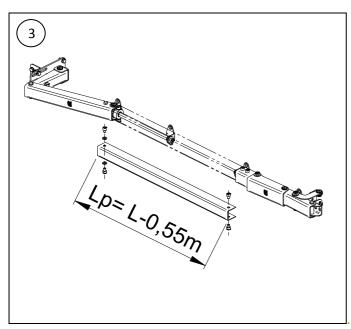


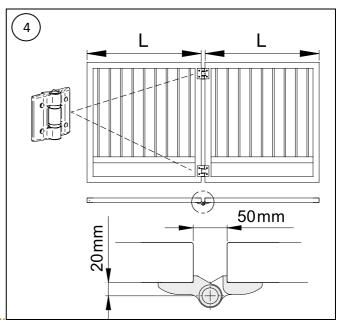
Attention: installations that do not comply with the illustred procedure or or failure to carry out correct maintenance operations can cause the gate to derail and endanger the safety of persons and propriety

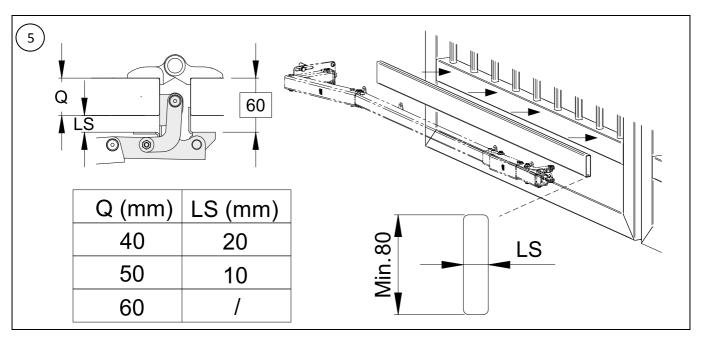
Install Kit on the leaf before the gate is erected (Pictures. 1-10)



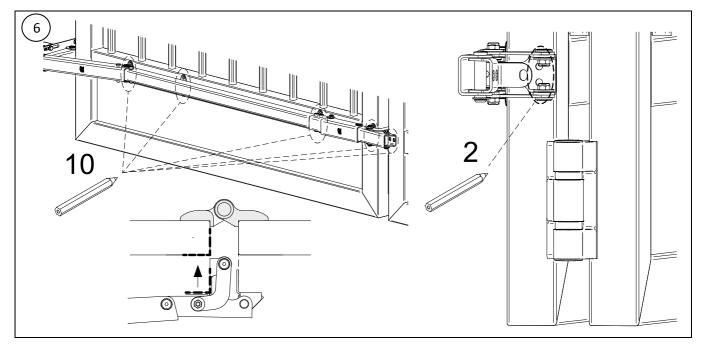


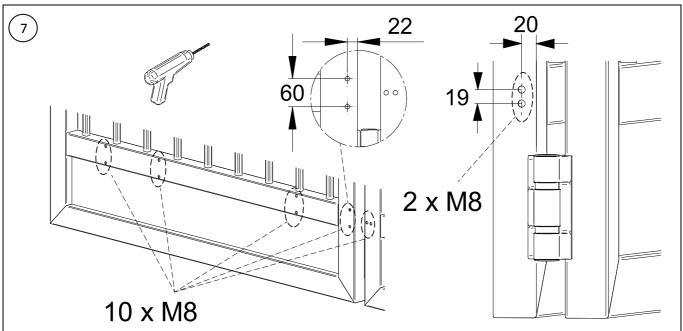


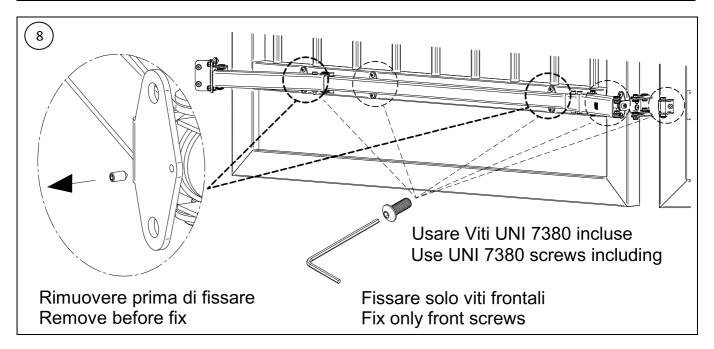




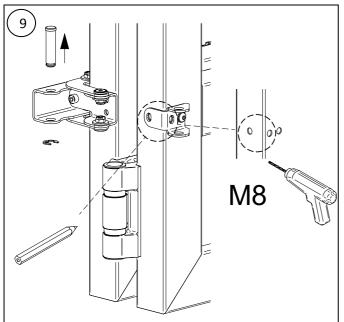


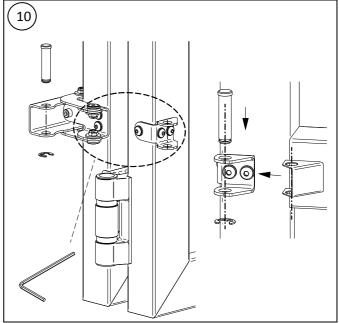


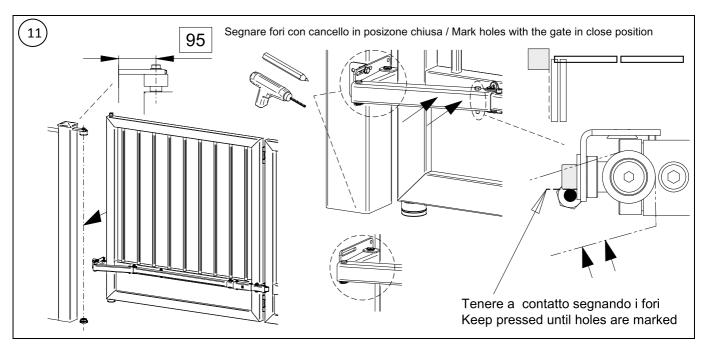


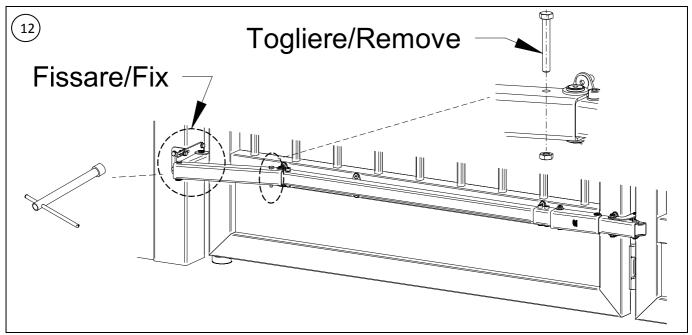






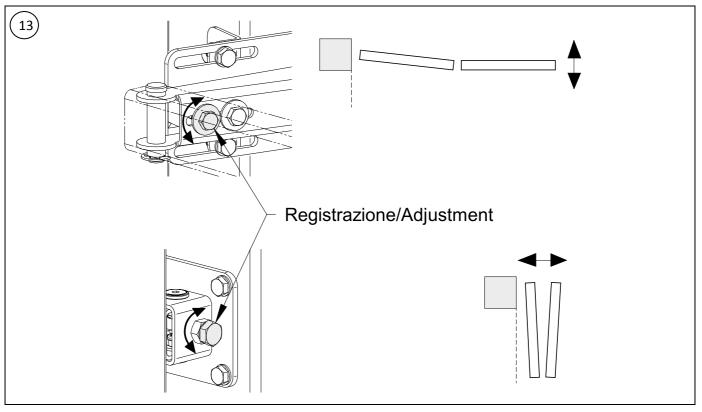


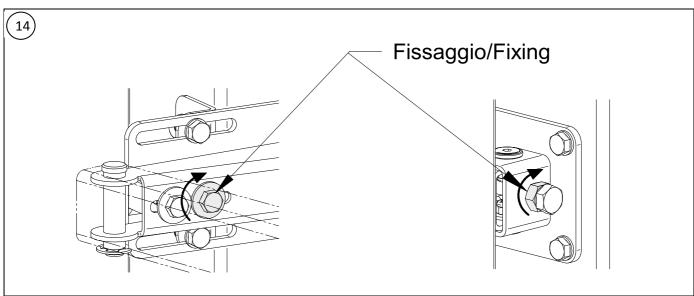


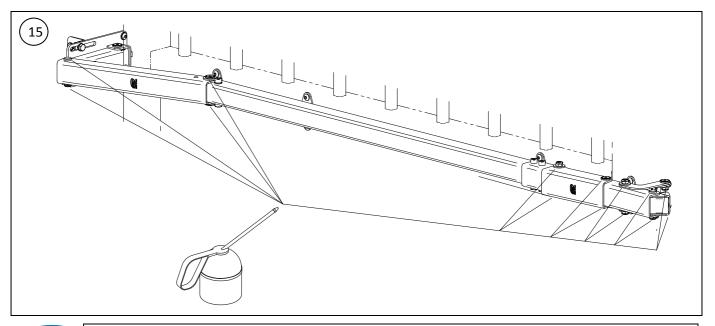




Attention: installations that do not comply with the illustred procedure or failure to carry out correct maintenance operations can cause the gate to fail and endanger the safety of persons and propriety



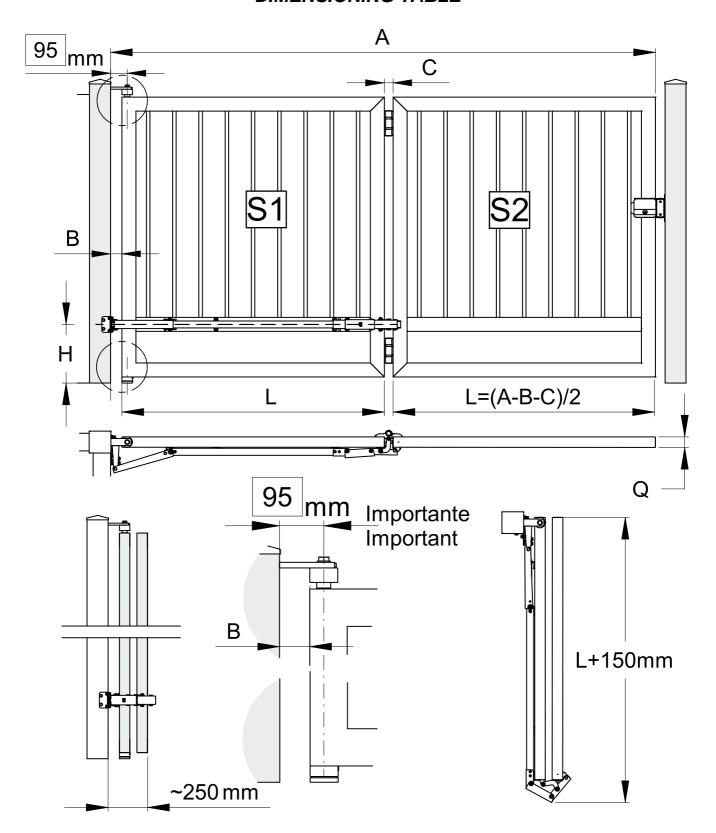






Attention: installations that do not comply with the illustred procedure or failure to carry out correct maintenance operations can cause the gate to fail and endanger the safety of persons and propriety

DIMENSIONING TABLE

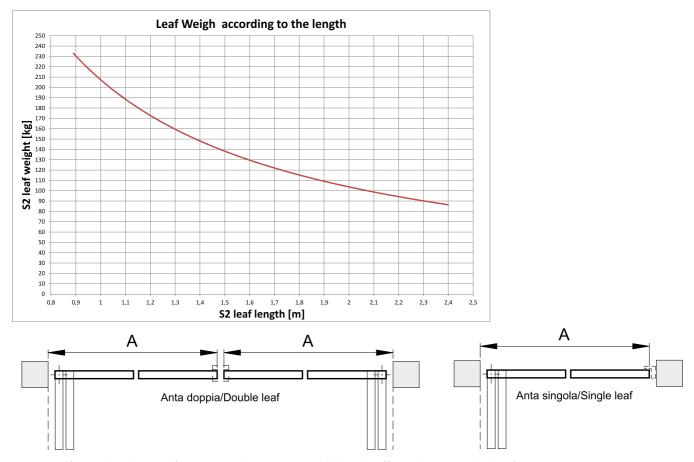


DIMENSION	TABLE				
A min-max [m]	B min [mm]	C [mm]	Н	L min [m]	Q [mm]
1,9 - 5	65	50	free	0,89	40-50-60



A[m]	L [m] with B =0,07	Max weight S2 [Kg]	Example dimensions not in ta
2	0,94	205	- A =2,8m B =0,07m (min 0,065 m)
2,5	1,19	170	C=0,05m (da tabella sopra/from abo
3	1,44	145	
3,5	1,69	120	L= (A-B-C)/2
4	1,94	105	L =(2,8-0,07-0,05)/2
4,5	2,19	95	
5	2,44	85	L=2,68/2
	•		L =1.34 m

Max S2 leaf weight according to the L lenght



Important: If motorized set soft starts and stops to avoid elastic effects between the leafs

Maintenance

To maintain these parts in good and safe working conditions it is necessary to follow these steps:

- 1. After gate assembly is completed, perform a few manual opening and closing cycles, make sure there are no loose parts and periodically lubricate all bearings and junction points.
- 2. In case of accidental shock caused by moving vehicles or other external factors, check parts for external damages. In case of irreparable damage, replace with a new part. Always check the gate by manually opening a few opening and closing cycles. All maintenance procedures must be performed by trained technicians.
- 3. If the gate has any difficulty of movement or in presence of abnormal oscillations, the gate must be checked for worn parts and must be replaced if necessary. Gates working in harsh ambient conditions, such as; hight humidity, salt, acids, dust or temperatures above 120°C will require special attention and frequent maintenance.
- 4. For motorized gates, pay special attention when selecting the operational speed. Soft starts and stops are highly recommended:
 - High speed of operation, and hard starts and stops may result in loosen nuts, bolts and irreparable damage.
 - Low operational speeds may cause an elastic effect betwen the leaves



Attention: installations that do not comply with the illustred procedure or failure to carry out correct maintenance operations can cause the gate to fail and endanger the safety of persons and propriety